

R. S. Foils Pvt. Ltd.





R.S. Foils Pvt. Ltd.

**PROUD TO BE A TRUSTED
MANUFACTURER OF ALUMINIUM FOIL**



WELCOME TO R. S. FOILS

The R. S. Foils:

R. S. Foils a leader in the production of Aluminium Foils for the commercial, industrial, Pharmaceuticals and Food processing Industry

We Understand that your needs change which is why our company offers a wide range of customized products tailored to your requirements. Our products have garnered a reputation for their superior quality

R, S. Foils is the solution you need.

The Objective:

Aluminium Foils: A product which is in direct contact to your medicines and food, which is a part of your day to day life cannot be compromised in quality. Thus resulting the birth of R. S. Foils Pvt. Ltd. which has been in the Alumimium Industry since 5 decades, and began it's first commercial production of printed Aluminium foils in 2004.

The objective stems from a basic understanding to keep you and your product fit. In order to keep your product safe and aesthetically appealing for a effective and efficient result it needs to be well protected with the best of barriers - which R. S. Foils products do extremely well.

The Promise:

The name R. S. Foils evokes Trust. It is a brand built on strong values and ethics we are dedicated upholding these values in our quest to be a leading manufacturer of Aluminium foils in India and a significant global player we are even more committed to be a good corporate and social citizen.



Mission

Superior quality yet
economical prices



Goal

Customer
satisfaction



Strategy

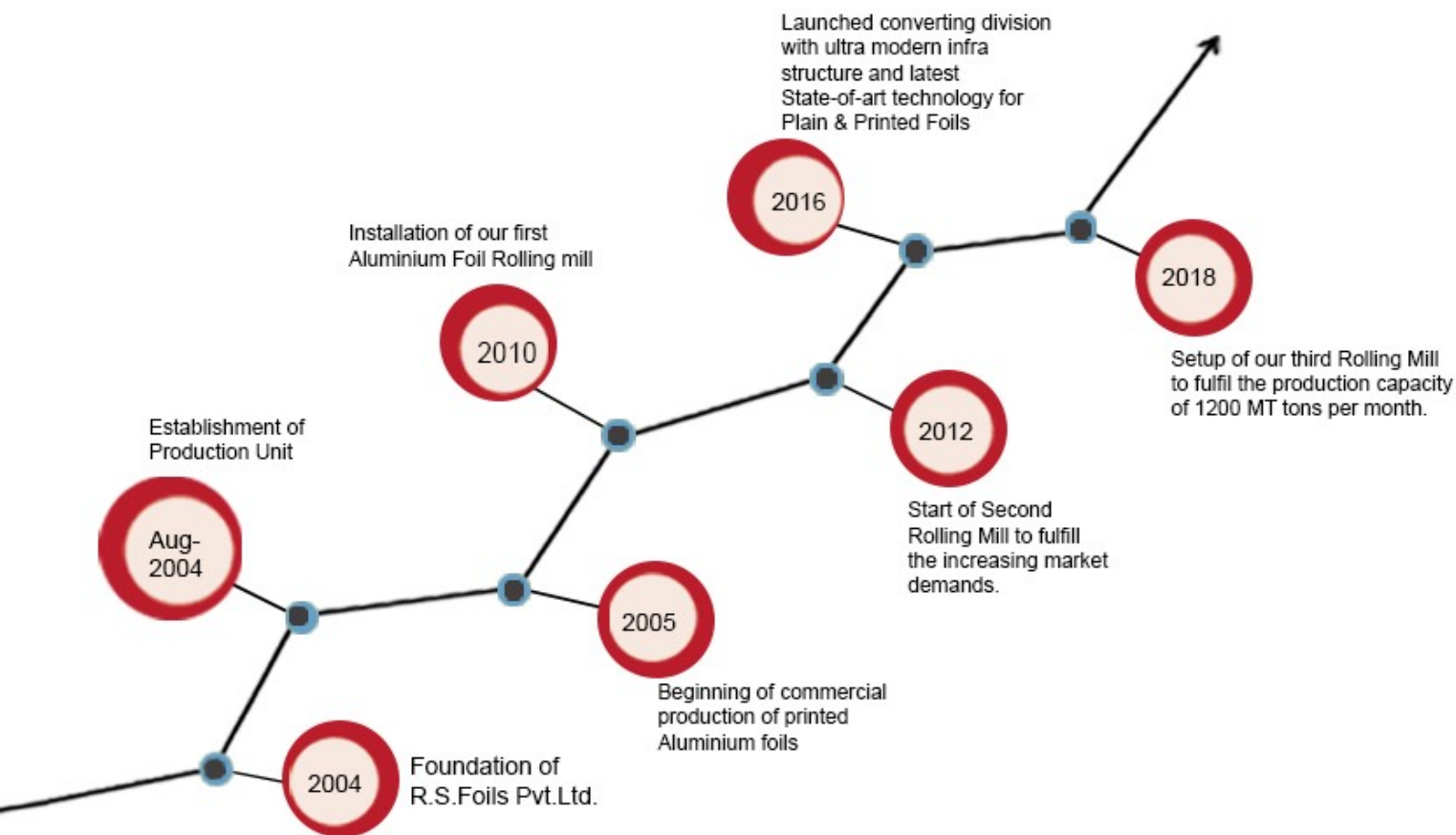
Continuous
upgradation



Vision

Wrap the world
in Aluminium

TIMELINE





MANUFACTURING UNITS

Rolling Division:

Spread across plot area 130000 Sq ft in RMD with three high technology Rolling mills, fully eqiped with modern facility to cater customers need.

Conversion Division:

Spred across 160000 sq ft in CD, Eqiped with In-house LDP manufacturing unit, coating and printing facilities, with the best quality control system



Strategic Location

Huge Infrastructure

Latest Machinery

Highly Experienced
Team

Well Trained
Workforce

ACCREDITATIONS



Certificate of Registration

R. S. FOILS PVT. LTD.

SURVEY NO. 54, SAMILAYA- TUNDIV ROAD, MOTA MOTIPURA,
TALUKA-SAVLI DIST. VARDHANA, GUJARAT, INDIA

has been assessed and Certified by Otabu Certification Pvt. Ltd.
in meeting the requirements of:

ISO 9001:2015

Quality Management System

For the following scope of activities:

**MANUFACTURING OF ALUMINIUM FOILS AND FLEXIBLE LAMINATES FOR
PHARMACEUTICAL AND FOOD PACKAGING APPLICATIONS**

Issue No: 04
Date of Initial Certificate: 11 November 2019
Date of this Certificate: 13 November 2022

Revision No: 1: NA
Revision authorized on: 12 November 2022
Certificate Expiry: 12 November 2025
Scope of this certificate is subject to the certificate conditions.

Certificate No: 1114271118
To verify this Certificate please visit www.otabucert.com



*Only the certificate holder is authorized to use the Otabu logo and to state that the certificate holder is certified to the standard in question (unless otherwise stated). The Certificate Registration Fee of this Certificate is INR 50,000/- (Rupees Fifty Thousand) per annum. The Certificate Registration Fee is INR 100,000/- (Rupees One Lakh) per annum. For more information, please visit www.otabucert.com.

Email: info@otabucert.com Website: www.otabucert.com



Certificate of Registration

This is to certify that the
Good Manufacturing Practices Guide for Primary Packaging Material
for Medicinal Products
of

R. S. FOILS PVT. LTD.

Survey No. 54, Samilaya- Tundiv Road, Mota Motipura,
Taluka-Savli Dist. Vardham, Gujarat, India

has been independently assessed and
is compliant with the requirements of:

ISO 15378:2017

For the following scope of activities:

**Manufacturing of Aluminium foils and Flexible Laminates for
Pharmaceutical and Food Packaging Applications**

Certificate Number: UQ-25202

Validity of this certificate can be verified at www.ukcertindia.com or www.ukcert.org

Initial Certification: 05th December 2019
Renewal this Certificate: 04th December 2020
2nd Surveillance Audit Date: 04th December 2021
Certificate Expiry: 04th December 2022



This certificate is the property of UK Cert India & is issued under the following conditions:
1. It is valid only for the scope of activities mentioned in the certificate.
2. It is not to be used for any other purpose.
3. It is not to be used for any other purpose.
4. It is not to be used for any other purpose.
5. It is not to be used for any other purpose.



Certificate of Registration

R. S. FOILS PVT. LTD.

SURVEY NO. 54, SAMILAYA- TUNDIV ROAD, MOTA MOTIPURA,
TALUKA-SAVLI DIST. VARDHANA, GUJARAT, INDIA

has been assessed and Certified by Otabu Certification Pvt. Ltd.
in meeting the requirements of:

ISO 22000:2018

Food Safety Management System

For the following scope of activities:

**MANUFACTURING OF ALUMINIUM FOILS AND FLEXIBLE LAMINATES FOR
PHARMACEUTICAL AND FOOD PACKAGING APPLICATIONS**

Language:

Issue No: 031
Date of Initial Certificate: 14 November 2019
Date of this Certificate: 13 November 2022

Revision No: 1: NA
Revision authorized on: 11 November 2022
Certificate Expiry: 12 November 2025
Scope of this certificate is subject to the certificate conditions.

Certificate No: 1114771018
To verify this Certificate please visit www.otabucert.com



*Only the certificate holder is authorized to use the Otabu logo and to state that the certificate holder is certified to the standard in question (unless otherwise stated). The Certificate Registration Fee of this Certificate is INR 50,000/- (Rupees Fifty Thousand) per annum. The Certificate Registration Fee is INR 100,000/- (Rupees One Lakh) per annum. For more information, please visit www.otabucert.com.

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DEPARTMENT OF HEALTH AND HUMAN SERVICES

Food and Drug Administration
Silver Spring, MD 20910

DMF 03/206

DMF ACKNOWLEDGEMENT

R.S. FOILS PVT. LTD.
ATTN: MR. MADEHAV R. SHARMA
UNIT 2, REV. NO. 51115 BARODA P.O.,
EXPRESS ROAD, MOTA MOTIPURA VILLAGE
VAHOHARA 391 510 GILJARAT, INDIA

Dear Mr. Madhav R. Sharma,

The Food and Drug Administration acknowledges receipt of the following Drug Master File (DMF) submission:

DMF NUMBER ASSIGNED: 03/206
DATE OF SUBMISSION: DECEMBER 9, 2019
DMF TYPE: 01
SUBJECT TITLE: COATED/PRINTED ALUMINIUM FOIL GLASSINE PAPER & LAMINATES, JOONING FOIL, PRINTED/PLAIN ALU-A-L FOIL, PRINTED/PLAIN CHILD RESISTANT FOIL (CR FOIL) FOR PHARMACEUTICAL TABLET/CAPISULE PACKAGING AND FLEXIBLE PACKAGING FOR FOOD INDUSTRY
HOLDER: R.S. FOILS PVT. LTD.
SUBMITTED BY: R.S. FOILS PVT. LTD.
AGENT: NONE

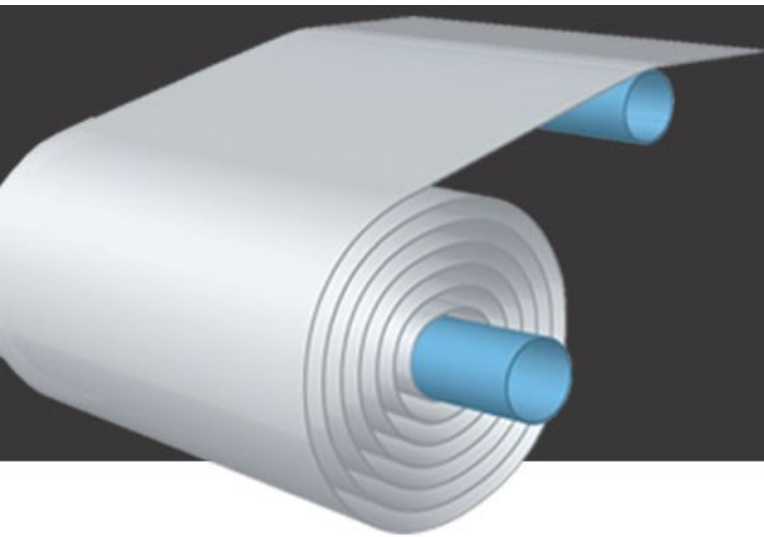
All subsequent correspondence to this DMF should be identified with the information provided above. The original and one copy should be submitted to the following address:

Food and Drug Administration
Center for Drug Evaluation and Research
Central Document Room
Drug Master File Staff
3901-B Annapolis Road
Baltimore, MD 20953-1256

Your DMF will be reviewed only in connection with a New Drug Application, Abbreviated New Drug Application, Investigational New Drug Application, Biological License Application, New Animal Drug Application, Abbreviated New Animal Drug Application, Investigational New Animal Drug Application, or DMF if it is intended to support when a Center for Authorization (CFA) is submitted to the DMF and a copy of the CFA is submitted in the application, e.g., NDA, that references the DMF.

Reference ID: 465704





THE PRODUCTS

The entire R. S. Foils product range is conceived to fulfil a wide range of aluminium foil needs across industries. The specifications are purely based on requirements of your products, We cater to following industries.



Pharmaceutical Industries



Chocolate Industries



Tobacco Industries



Cosmetics Industries



Food Processing Industries



Fire cracker Industry



Tea packaging Industry



Tin Container Industry



Confectionery Industry



Air Conditioning Industry



Insulation Application



Medical device packaging industry



PHARMACEUTICAL FOILS



Nomenclature

Hard tempered foil coated with Heat Seal Lacquer on one side of sealing and clear lacquer on the other side for printing

Products

Blister pack: Aluminium,
Blister pack: Paper
Strip Foil (Foil/PE laminates)
Alu Alu Foil

Applications

Packing of Pharmaceuticals products such as Tablets, Capsules and Confectionery products packaging

Alloy

AA 8011

Temper

"0"

Width

100mm to 920mm

Thickness

0.020mm to 0.040mm

FOOD PROCESSING INDUSTRIES



Nomenclature

Soft tempered Aluminium foil coated with Heat seal Lacquer on one side and clear lacquer coated on other the side for Printing

Products

PS Coated
PP Coated
UHSL Coated

Applications

Sealing Lids of Yougurt, Curd, Shrikhand, Water, Lassi, Cups & Containers for the Milk Daries

Alloy

AA 8011

Temper

"O"

Diameter

As per customer's requirement

Thickness

0.030mm to 0.040mm

CHOCOLATE INDUSTRIES



Nomenclature	Sofy, Plain, Printed & Coloured Foil
Products	Embossed Plain Coloured : Gold Silver Any Other
Applications	Wrapping of Chocolates,
Alloy	AA 8011, AA 1235
Temper	"0"
Width	100mm to 920mm
Thickness	0.009mm to 0.018

TOBACCO INDUSTRIES



Nomenclature

30 / 40 GSM paper laminated with 6.5 micron soft Aluminium foil

Products

Embossed
Plain
Coloured : Gold
Silver
Any Other

Applications

Cigarette Bundling

Temper

“0”

Width

45mm to 910mm

Length

As per customer's requirement

COSMETIC INDUSTRIES



Nomenclature

038 / 040 Soft Aluminium foil coated with Heat seal Lacquer

Products

Heat seal Lidding foil

Applications

To protect the aroma and freshness of the product

Alloy

AA 8011

Temper

'0'

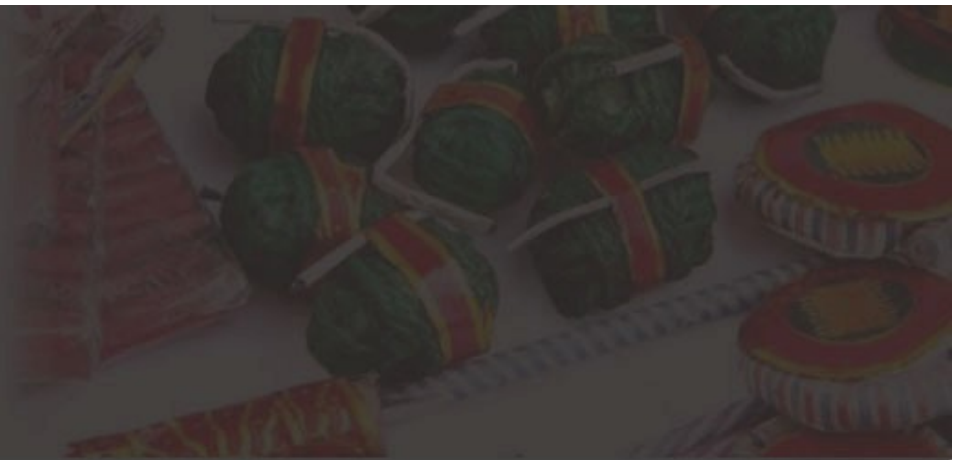
Width

50 to 900 mm

Thickness

30 & 40 micron

FIRE CRACKER INDUSTRY



Nomenclature

7 micron foil, Lmainated with 60 GSM paper

Products

Paper laminate

Applications

Moisture barrier for the Crackers

Width

50 to 800 mm

Category

Roll form
Cut sheets

CONFECTIONERY INDUSTRY



Nomenclature

Confectionery industry uses paper laminates of 7 micron / 30 GSM paper as well as HSL coated 12, 18, 20, micron foil

Products

Paper laminates
HSL coated

Applications

Wrapping of Chewing gums, polo's and toffee's

Width

Roll form
Cut size

Thickness

50 to 800 mm

TEA PACKAGING INDUSTRY



Nomenclature

6.5 / 7.0 micron foil laminated with 40 GSM poster paper

Products

Paper Laminated Foil

Applications

Packaging of Tea leaves and its Box

Catogery

Plain/Printed

Type

Roll form / Sheet form

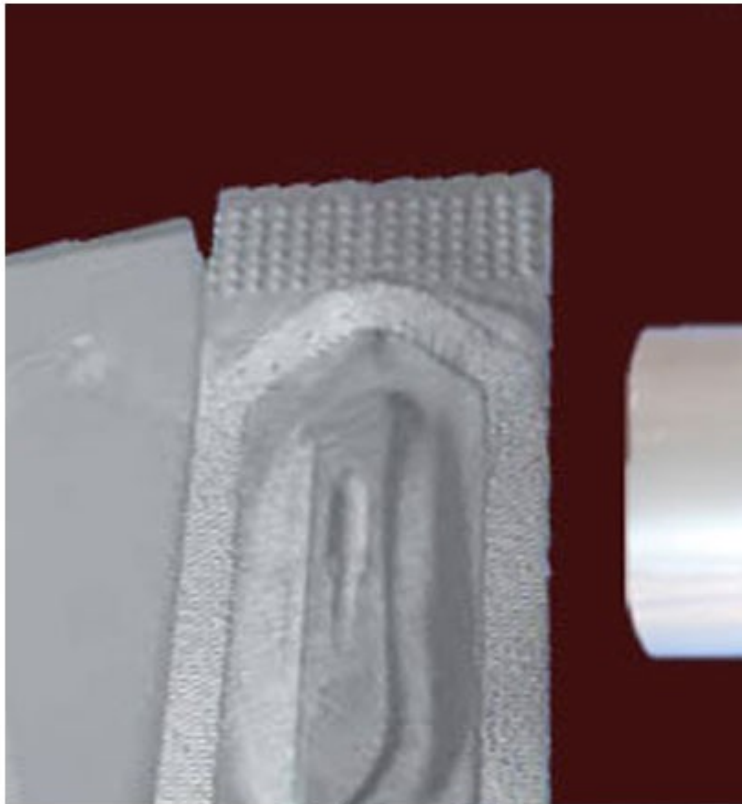
Width

50 - 900 mm

Thickness

50 - 120 GSM

MEDICAL DEVICE PACKAGING INDUSTRY



Nomenclature

30 micron soft foil laminated with 30 micron
Heat sealable BOPP / heat sealable CPP

Products

Foil / BOPP Laminate
Foil / CPP Laminate

Applications

For Strip packing of surgical blade / medical
devices

Alloy

AA 8011

Temper

'0'

Width

50mm to 800 mm

TIN CONTAINER INDUSTRY



Nomenclature

0.050 - 0.062 mm Hard foil & 0.100 - 0.180
soft foil Lubricated / NC Coated

Products

Tagger foil
Tin foil

Applications

To be used as Tagger foil in Tin containers

Catogery

Plain/Printed

Temper

Half Hard & ' 0 ' Temper
Depending upon the Thickness

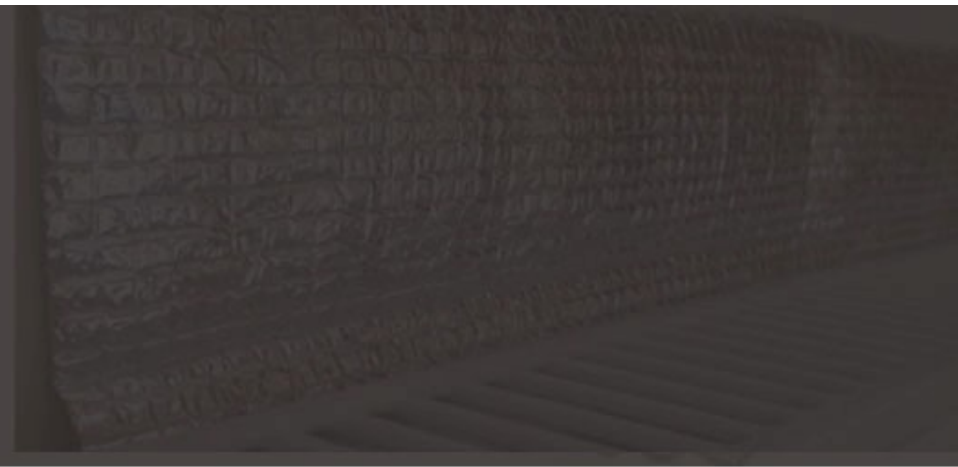
Width

50 - 900 mm

Type

Lubricated
NC Coated

INSULATION APPLICATION



Nomenclature 0.040 - 0.100 mm Soft Aluminium Foil

Products Tape & Insulation foil

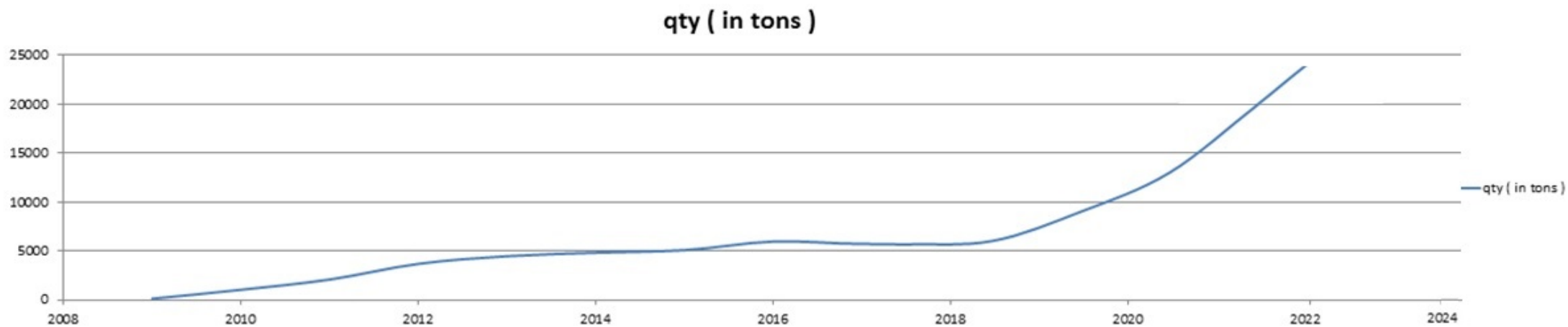
Applications For Insulation of Hot & Cold lines

Alloy AA 8011

Temper ' 0 ' & As per customer's specifications

Width 50 - 950 mm

EXPONENTIAL GROWTH



CLIENTELE



R. S. Foils Pvt. Ltd.



CLIENTELE



R. S. Foils Pvt. Ltd.



**HINDALCO
INDUSTRIES**



R.S. Foils Pvt. Ltd.

**CADILA
INTAS
AMUL
ARISTO
SHARON
GWALIA
SUGAM
BHARAT PARENTERALS
DUDH SAGAR
DAIZY
AJANTA PHARMA
ELYSIUM PHARMA**

GET IN TOUCH



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9 am to 6 pm



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